

**Marketing Division**  
**Price list for Job Work Testing**

Sl. No	Description	Specification	Price (INR/Sample)
1	Sample Cutting and EDM Extraction		Rs.2490 for 4000mm <sup>2</sup> (Rs.280 extra for every 400mm <sup>2</sup> or part thereof.)
2	Machining of Tensile Sample		1660
3	Machining of Notch Tensile Sample		2430
4	Machining of Low Cycle Fatigue (LCF) Sample		3200
5	Machining of High Cycle Fatigue (HCF) Sample		2820
6	Machining of Fracture Toughness (FT) Sample		9270
7	Machining of Impact Sample		1770
8	Machining of Creep / Stress Rupture Sample		1930
1	Tensile Testing at Room temperature	ASTM E8 / E8M/A 370	1080
2	Tensile Testing up to 900°C	ASTM E 21	6290
3	Tensile Testing up to (-70°C)		6290
4	Impact Testing at Room temperature	ASTM E 23	890
5	Impact Testing at Subzero (-70°C)	ASTM E 23	3750
6	Hardness Testing (BHN/VHN/RA-RB-RC)	ASTM E 10, ASTM E 18, ASTM E 92	890
7	Micro hardness	ASTM E 384	2760
8	Fracture Toughness (FT) Testing	ASTM E 399	5520
9	Shear Strength		1080
10	Creep testing	ASTM E 139	Rs.11830 for 24 hrs. Rs.400 for every additional 1 Hr.
11	Stress Rupture	ASTM E 139	Rs.11830 for 24 hrs. Rs.230 for every additional 1 Hr.
12	Micro Structure (Grain Size)	ASTM E 3, ASTM E 407	2430
13	Micro Structure with Photograph		2760
14	Macro Structure	ASTM E 340, ASTM E 380	2100
15	Inclusion Rating	ASTM E 45	2430
16	Gas Analysis (O <sub>2</sub> , H <sub>2</sub> , N <sub>2</sub> ) per element	IS 228/ ASTM E 1447	3480
17	Chemical Analysis (C & S) per element	ASTM E 1019 / IS 228	940
18	Chemical Analysis (up to 3 element) Rs. 560 / element (OES). ( Only for Alloy of Titanium base, Iron base and Nickel / Cobalt base)	IS 8811, IS 9879	1680
19	Chemical Analysis (Wet Chemical /AAS/ ICP) Rs. 1880 / element	IS 228	1880
20	Low Cycle Fatigue (LCF) for first 50 Hrs or part thereof	ASTM E 466	23100
	LCF for every additional 25 Hrs or part thereof		11550
21	Compression test	ASTM E 9	1080

GST: @18% Extra Payment: 100% advance

Mishra Dhatu Nigam Limited.  
PO - Kanchanbagh, Hyderabad - 500058  
Telangana, India, Phone: +91-40-24184396