

Marketing Division
Price list for Job Work Testing

Sl. No	Description	Specification	Price (INR/Sample)
1	Sample Cutting and EDM Extraction		INR.2490 for 4000mm ² (INR.280 extra for every 400mm ² or part thereof.)
2	Machining of Tensile Sample		1660
3	Machining of Notch Tensile Sample		2430
4	Machining of Low Cycle Fatigue (LCF) Sample		3200
5	Machining of High Cycle Fatigue (HCF) Sample		2820
6	Machining of Fracture Toughness (FT) Sample		9270
7	Machining of Impact Sample		1770
8	Machining of Creep / Stress Rupture Sample		1930
Testing			
1	Tensile Testing at Room temperature	ASTM E8 / E8M/A 370	1080
2	Tensile Testing up to 900°C	ASTM E 21	6290
3	Tensile Testing up to (-70°C)		6290
4	Impact Testing at Room temperature	ASTM E 23	890
5	Impact Testing at Subzero (-70°C)	ASTM E 23	3750
6	Hardness Testing (BHN/VHN/RA-RB-RC)	ASTM E 10, ASTM E 18, ASTM E 92	890
7	Micro hardness	ASTM E 384	2760
8	Fracture Toughness (FT) Testing	ASTM E 399	5520
9	Shear Strength		1080
10	Creep testing	ASTM E 139	INR.11830 for 24 hrs. INR.400 for every additional 1 Hr.
11	Stress Rupture	ASTM E 139	INR.11830 for 24 hrs. INR.230 for every additional 1 Hr.
12	Grain Size	ASTM E 112 (NABL Accreditation)	2700
13	Micro Structure	ASM handbook Vol.9 (NABL Accreditation)	3000
14	Micro Structure (Titanium)	AMS 2380 (NABL Accreditation)	3000
15	Inclusion Rating	ASTM E 45 (NABL Accreditation)	2600
16	IGC – Practice A (With Heat Treatment)	ASTM A 262 PracticeA (NABL Accreditation)	3200
17	Delta Ferrite measurement (By ferriscope)	ASTM A 800 (NABL Accreditation)	2600
18	Decarburization	ASTM E 1077	3000
19	Alpha case measurement	MIDHANI's standard	3000
20	Macro examination (up to 200mm dia)	ASTM A 604, ASTM E 381	2500
21	Macro examination (up to 300mm dia)	ASTM A 604, ASTM E 381	3000
22	Insitu Metallography (Portable microscope)	ASTM E 112/ASM handbook Vol9/AMS 2380	3000
23	Gas Analysis (O2, H2, N2) per element	IS 228/ ASTM E 1447	3480

24	Chemical Analysis (C & S) per element	ASTM E 1019 / IS 228	940
25	Chemical Analysis (up to 3 element) Rs. 560 / element (OES). (Only for Alloy of Titanium base, Iron base and Nickel / Cobalt base)	IS 8811, IS 9879	1680
26	Chemical Analysis (Wet Chemical /AAS/ ICP) Rs. 1880 / element	IS 228	1880
27	Low Cycle Fatigue (LCF) for first 50 Hrs or part thereof	ASTM E 466	23100
	LCF for every additional 25 Hrs or part thereof		11550
28	Compression test	ASTM E 9	1080

Revised price w.e.f 27.08.2021. Valid till 31.03.2022

GST: @18% Extra Payment: 100% advance

Contact:

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