

मिश्र धातु निगम लिमिटेड
(भारत सरकार की उपक्रम)

(एक मिनी रत्ना कम्पनी)

सुपर आलॉय्स प्लांट

डाकघर : कंचनबाग, हैदराबाद - 500 058, भारत

दूरभाषा : 24340001 (लाईन 10)

फैक्स : 040-24340764, 24340214, 24340371



AN ISO 9001:2008 COMPANY

MISHRA DHATU NIGAM LIMITED
(A Govt. of India Enterprise)

(A MINI RATNA COMPANY)

SUPERALLOYS PLANT

P.O. Kanchanbagh, Hyderabad - 500 058. India.

Phone : 24340001 (10 Lines)

Fax : 040-24340764, 24340214, 24340371

website : www.midhani.gov.in.

CORRIGENDUM

Date: 29-04-2023

Tender Title : SUPERNI-718 SCRAP

Tender Ref No. : MDN/PUR/04221011/RM/ADVT/682/22-23, Date: 16-03-2023

CORRIGENDUM TITLE:

1. DUE DATE EXTENSION FOR SUPERNI-718 SCRAP.
2. CHANGE IN TECHNICAL SPECIFICATION Sl. No. 1 & 7 OF ANNEXURE-1

This has reference to subject tender. The Corrigendum to the subject tender is hereby issued. All participating bidders are requested to note the changes in respect of the above subject tender.

DUE DATE EXTENSION:

Sl. No	Tender Document Reference	Clarification
1	Receipt of tender on or before	16 TH MAY 2023 at 10:30 Hours (IST).
2	Opening of tender Date	16 TH MAY 2023 at 10:35 Hours (IST).

CHANGE IN Sl. No'S. 1 & 7 OF TECHNICAL SPECIFICATION AS BELOW:

Sl. No	Existing	To Be Read As			
A	Sl. No.01 of Technical Specifications in Annexure-I i.e., Chemical Composition	Chemical Composition:			
		Sl. No	Element	Minimum (Wt%)	Maximum (Wt%)
		1	C	--	0.08
		2	S	--	0.015
		3	P	--	0.015
		4	Si	--	0.35
		5	Mn	--	0.35
		6	Cr	17.00	21.00
		7	Ni	50	55
		8	Mo	2.8	3.3
		9	Co	--	1.0
		10	Cu	--	0.3
		11	Nb	4.75	5.5
		12	Ti	0.65	1.15
		13	Al	0.20	0.80
		14	B	--	0.006
		15	Fe	Bal	Bal
		16	O	--	--
		17	N	--	--
18	H	--	--		

B	Sl. No. 07 of Technical specifications in Annexure-I i.e., Acceptance Criteria	<p>Acceptance Criteria:</p> <ul style="list-style-type: none"> • Size of Scrap: L (400mm max) X W (200mm max) X H (200mm max) or 5 mm to 300mm with irregular shape. • Physical Form of Scrap: Scrap shall be free from mud, dust, oil, grease, paints or any type of stickers or any hazardous foreign material. Scrap shall not contain turnings, borings, grinding dust and coins etc • Scrap shall be free from any radioactive materials. • Sampling of Scrap: One Lot consists of 20T. If the consignment consists less than 20T, the consigned quantity shall be considered one lot. The samples shall be taken from 10 different random locations from the Lot. The sample from each location shall be approximately 1/10th of the total sample collected. The total sample shall be 600 kg / 1200Kg / 2200 Kg depending on the furnace that shall be used for melting as indicated in clause 2.5. Supplier shall be requested for his presence for sample collection. In case of unavailability sample shall be collected by MIDHANI as above. • Testing shall be carried out in presence of indenter and QC personnel by visual inspection, positive material identification (PMI) at various locations of the scrap. One melt of minimum 500 kgs shall be taken from each lot in any furnace VIM 600 kg/ AIM 1.2T/ AIM 2.2T, subject to availability of furnace. After melting during Testing Supplier shall be intimated for his presence. In case of unavailability testing shall be carried out by MIDHANI and part of melted scrap shall be kept safely with identification. Major alloying elements such as Nickel, Chromium, molybdenum, Cobalt, Niobium, Iron etc as indicated in above table shall be recorded and accordingly clearance shall be given. Oxygen, Nitrogen and hydrogen gas content shall also be reported. In case of dispute testing shall be done in presence of supplier of the preserved part of melted scrap and result shall be final.
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NOTE: Remaining terms and conditions of original tender document are unaltered.

You are advised to submit your offer accordingly

Yours Sincerely,
For Mishra Dhatu Nigam Limited

K Mukesh 29/04/23
K. MUKESH
SR. MANAGER (PURCHASE)
वरिष्ठ प्रबंधक (क्रय)
Sr. Manager (Purchase)